

APPLICATION SPOTLIGHT

Electronics & Appliance Adhesive Bonding Needs

3M™ Laminating Adhesive 360 products are the perfect solution for all of your electronics and appliance bonding needs. Besides being able to provide a strong bond between virtually (both low and high surface energy) substrates, 3M™ Laminating Adhesive 360 provides stronger bonds using less adhesive resulting in smoother bond lines.

Application ideas include:

- Lens bonding
- Gasket attachment
- Plastic housing and component assembly
- Die-cut parts including LCD windows
- Decorative trim attachment
- Nameplates and rating plates for difficult to bond to surfaces

The adhesive also withstands temperatures up to 350°F (177°C) as well as typical household cleaners.

Products are available in a variety of formats ranging from adhesive transfer tapes to double coats. The grid below highlights the various products that are now available.



| Name | Product Type | Adhesive Type | Mil Thickness | Liner Type |
|--|---------------|---------------|---------------|------------|
| 3M™ High Performance Quick Stick Acrylic Adhesive 9626 | Transfer Tape | 360 | 2 mil | Glassine |
| 3M™ Adhesive Transfer Tape 9627 | Transfer Tape | 360 | 5 mil | Glassine |
| 3M™ Double Coated Tape 9628B | Double Coat | 360 | 2 mil | Glassine |
| 3M™ Double Coated Tape 9628FL | Double Coat | 360 | 2 mil | PET |
| 3M™ Double Coated Tape 9629PC | Double Coat | 360 | 4 mil | PCK |
| 3M™ Double Coated Tape 9629FL | Double Coat | 360 | 4 mil | PET |
| 3M™ Double Coated Tape 9629B | Double Coat | 360 | 4 mil | Glassine |



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