



Hanita Coatings



# DURA KOTE

X13204

## PRODUCT DATA

### Dura-Kote™ 4 mil Matte Polyester Coated 2 Sides (5 mil with Coating)

#### General Specifications

		Units	Test Conditions
Appearance	Matte	--	--
Total Film Thickness	118	µm	--
Surface Resistivity	10 <sup>13</sup>	Ω/□	ASTM D-257
Tensile Strength at Break	MD* TD* 20 26	Kgf/mm <sup>2</sup>	ASTM D-882
Elongation at Break	MD* TD* 125 80	%	ASTM D-882
Shrinkage	MD* TD* 1.25 0	%	after 5 min. at 190°C
Static COF	0.50	--	ASTM
Kinetic COF	0.32	--	D 1894

MD\* = Machine Direction

TD\* = Transverse Direction

# X13204 Technical Data Continued

## Durability Testing

		Units	Test Conditions
Weatherability (1)	1	Months	Direct exposure
	NA	Months	Reverse print
	12	Months	Behind Glass
	48	Months	With UV block overlaminates
Washing Machine	pass	--	50°C (120°F), 2.5 hours, centrifuge 400 RPM
Dish Washer	pass	--	1.5 hours, top cycle
Heat Resistance	10	Min.	160°C (320°F) at oven
Chemical Resistance  Immersion for at least 48 hours and Crockmeter Smudge test according to ASTM F1319	200	Hours	100% RH at 38°C (100°F) Immersion & Crockmeter
	pass		Distilled water at 32°C (90°F)
	pass		Water with 2% detergent at RT*
	pass		Lubricating oil at RT*
	pass		Alcohol (Ethanol) at RT*
	pass		Alkaline solution pH=13 at RT*
	pass		Acidic solution pH=3 at RT*
Smudge Resistance	pass		Dry cotton cloth ASTM F1319-90
Abrasion Resistance	No Change		ASTM D 1044 Without test of Hazemeter

(1) The weatherability period mentioned is an interpretation of a QUV weathering accelerated test (ASTM G-53), in which, 400 hours in the QUV is equivalent to 1 year outdoor conditions in California. This test accelerates weather conditions by cycles of humidity+heat and very powerful UV radiation exposure. During all the test periods noted in the above table, no deterioration (fading, yellowing, cracking etc.) of the printed media was detected. Printing with UV resistant toners will extend the direct exposure period.

Any order for these products will be subject to Tekra Corporation's terms and conditions of sale.

## X13204 Technical Data Continued

### Script Files

Xeikon 32D, 50D	DKW0120
Agfa Chromapress	--
IBM 3170	All products have been qualified by IBM. Please refer to local distributor for details.
Xerox Docutech	Please consult local Xerox dealer for script files.