



**Product Data** 

# JetView™ Solvent Inkjet Clear Gloss/Gloss Polycarbonate

## **Product Description**

JetView™ Solvent Polycarbonate is optimized for solvent ink-jet printers. This polished film has Tekra's proprietary solvent print receptive coating on one side to enhance solvent ink adhesion, while creating a barrier to protect the film. Our coating is guaranteed to print for one year after purchase when stored at less than 72°F and less than 50% humidity.

## **Typical Applications**

Prototypes, backlit signs, museum panels, menu boards, applications in need of high-quality gradients, permanent store displays, prototypes, overlays, membrane switch panels.

#### **Typical Property Values**

Property	ASTM Test Method	Units (USCS)	Value	ISO Test Method	Units (SI)	Value
Mechanical						
Tensile Strength						
@Yield	ASTM D882	psi	8500	ISO 527	MPa	62
Ultimate	ASTM D882	psi	9000	ISO 527	MPa	65
Tensile Modulus	ASTM D882	psi	300000	ISO 527	MPa	2506
Tensile Elongation at Break	ASTM D882	%	100-150	ISO 527	%	100-154
Gardner Impact Strength at 0.03 in. (0.75 mm)	ASTM D3029	ft-lb	23	ISO 6603-1	J	31
Tear Strength						
Initiation	ASTM D1004	lb/mil	1.4-1.8		kN/m	245
Propogation	ASTM D1922	g/mil	30-55		kN/m	10-20
Puncture Resistance (Dynatup)	ASTM D3763	ft-lb	9		J	12
Fold Endurance (MIT)						
0.010 inch (0.25 mm)	ASTM D2176-69	double folds	130			130
0.020 inch (0.50 mm)	ASTM D2176-69	double folds	35			5

Thermal						
Coefficient of Thermal Conductivity	ASTM D5470	Btu/hr/ft²/°F/in	1.35		W/m°K	0.2
Coefficient of Thermal Expansion	ASTM E831	(x 10 <sup>-5</sup> /°F)	3.2	ISO 11359	(x 10 <sup>-5</sup> /°C)	5.8
Specific Heat @ 40°F (4 °C)	ASTM E1269	Btu/lb/°F	0.3		KJ/Kg-C°	1.25
Glass Transition Temperature	ASTM D3417/D3418	°F	307	ISO 11357	°C	153
Vicat Softening Temperature, B	ASTM 1525-00 Modified	°F	323		°C	160
Heat Deflection Temp. by TMA at 1.8 Mpa		°F	290	ISO 75 Modified	°C	145
Shrinkage at 302 °F (150 °C)	ASTM D1204	%	1.40%		%	1.40%
Brittleness Temperature	ASTM D746	°F	-211		°C	-135

	Min./Max. Limit of
Manufacturing Specifications	Nominal
Gauge Range	
0.007" (0.175 mm)	± 10%
0.010-0.015" (0.250-0.375 mm)	± 5%
0.020-0.030" (0.500-0.750 mm)	± 3%

In the event of any post-print processing applications, a minimum of 24 hours is recommended between printing and any additional processes. This is especially important for any processes that will come in direct contact with the ink, such as adhesive lamination. For best results, consult your ink manufacturer's recommendation of ink post-cure time, as inks may vary.

The applications suggestions, specifications and other data described here are based on experience that is believed by Tekra to be reliable. Because of the characteristics of these products, you should, before using these products in production, perform your own tests to determine to your satisfaction

whether these products are acceptable and suitable for your particular purposes under your operation conditions. Any order for these products will be subject to Seller's terms and conditions of sale