

Lexan* T2FOQ Film

Product Datasheet

Description

Lexan* T2FOQ (optical quality) polycarbonate film offers excellent clarity, thermoformability, cleanliness and low optical retardation which may be used for a wide variety of applications. Available from .007" to .030" in 48" or 50" wide. Manufactured in a clean-room environment using optical quality Lexan resin, T2FOQ Film has improved gauge tolerance which may be used with a selection of masking materials available for protection.

General Information

Operating Temperature: -40 to 265°F (-40 to 129°C)

Die cuts easily

Typical Property Values ♦

Property	Test Method	Units	Value
Physical			
Specific Gravity	ASTM D792	--	1.20
Area Factor	Calculation	ft ² /lb/mil m ² /kg/mm	160 .833
Water Absorption, Equilibrium, 24 hrs.	ASTM D570	%	0.4
Resistance to Humidity	720 hrs @95°F. 100% R.H.	-	Pass
Refractive Index @ 77°F	ASTM D542A	--	1.586
Light Transmission	ASTM D1003	%	90
Yellowness Index	ASTM D1925	--	<1.0
Mechanical			
Tensile Strength	ASTM D882	psi	
@ Yield			8,500
Ultimate			9,000
Tensile Modulus	ASTM D882	psi	300,000
Elongation	ASTM D882	%	100 -150
Gardner Impact Strength @ 30 mils	Gardner	in-lbs	120
Tear Strength			
Initiation	ASTM D1004	lb/mil	1.4 - 1.8
Propagation	ASTM D1922	g/mil	30 - 55
Burst Strength - Mullen @ 1 mil	ASTM D774	psig	40 - 45
Electrical			
Dielectric Strength	ASTM D149	V/mil	
@ 72 °F in Oil, Short Time, 10 mils			1,700
Dielectric Constant	ASTM D150	--	
@ 60 Hz			2.99
@ 1,000,000 Hz			2.93
Dissipation Factor	ASTM D150	--	
@ 60 Hz			.001
@ 1,000,000 Hz			.011
Volume Resistivity	ASTM D256	ohm-cm	10 ¹⁶
Surface Resistivity		ohm-sq	10 ¹⁵
Arc. Resistance, Tungsten Electrodes	ASTM D495	sec	120

♦ These are typical properties and are not intended for specification purposes. If minimum certifiable properties are required, please contact your local SABIC Innovative Plastics, Specialty Film & Sheet representative or the SABIC Innovative Plastics, Specialty Film & Sheet Quality Services Department.

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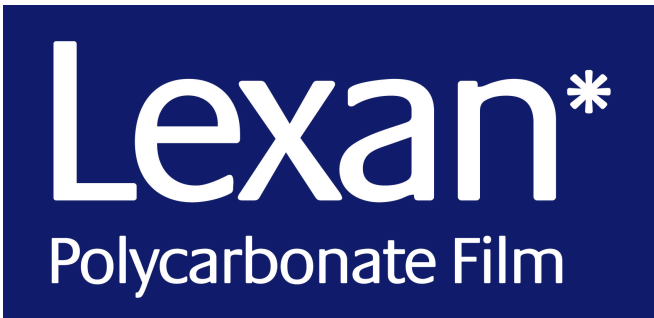
Lexan*

Manufacturing Guidelines

The manufacturing guidelines presented here outline the quality standards to which SABIC Innovative Plastics, Specialty Film & Sheet produces its films. More stringent standards can be agreed to on a case-by-case basis, depending upon the requirements of a particular application or process. Such changes may result in a change in sales price or conditions.

Property	Units	Limits	
Light Transmission	%	90 Minimum	
Haze	%	<1	
Gauge Variation	%	.007", .008", .010" ± 5%	
		.012" - .030" ± 2.5%	
Ripple	Visual	Record only	
Retardation	nm	.007" <200	
		.008" <130	
		0.10"- .030" <100	
Web Edge* Curl	Inches	<u>Masked</u>	<u>Unmasked</u>
Machine Direction (MD)	All Gauges	0.50	0.25
Transverse Direction (TD)	All Gauges	0.10	0.10

*Films from .015" to .030" in gauge may contain curl due to roll set. This property can be minimized by reverse winding the rolls approximately 48 hours prior to sheeting. Film may be ordered on 10" cores to minimize roll set.



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Americas:
SABIC Innovative Plastics
Specialty Film & Sheet
One Plastics Avenue
Pittsfield, MA 01201
USA
Tel. (1) (413) 448 7110
Fax. (1) (413) 448 5573

Europe:
SABIC Innovative Plastics
Specialty Film & Sheet
Plasticslaan 1
NL - 4612 PX Bergen op Zoom
The Netherlands
Tel. (31) (164) 292911
Fax. (31) (164) 292940

Pacific:
SABIC Innovative Plastics
Specialty Film & Sheet
1468 Nanjin Road (W)
26th Floor, United Plaza
200040 Shanghai, China
Tel. (86) 21 3222 4500
Fax. (86) 21 6289 8998

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Masking*

Stick	Free from creases and folds
Cling	Remains on film through sheeting process. Easily removed in one continuous sheet.

Masking required on OQ Film

Standard Quality

Visual Defects	All Gauges
Defect Size (Inches)	
>.025	0/sq. ft.
>.015	0.5/sq. ft.
>.005	3.75/sq. ft.